

## Installation manual

*Use in combination with the project report of the ValkKITsplanner*

**VAN DER VALK**



**Van der Valk Solar Systems**

Developer and producer of  
solar mounting systems





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### Please note

- This manual is not project specific.
- This manual is not legally binding.
- No rights may be derived from this manual.
- Use this manual in combination with the ValkPVplanner project report.
- Check 'Datasheet Cable management' for cable suggestions.
- The system is placed in the middle zone of the roof.





### Disclaimer

This installation manual must be seen in addition to the project report which shows you specific information about your project like a project drawing and ballast plan for flat roofs.

The project report is a result of the calculation tool, the ValkPVplanner. This online calculation tool and/or the project reports derived from this tool were composed with the greatest possible care. Nonetheless, it is possible that some information might not be entirely correct as the results for each project report can be based on default values, which values always need to be checked by you. The instructions provided in this project report must be observed at all times. All applicable standards and appendixes have been integrated in this online calculation tool.

All current structural, safety and building regulations must be observed. Solar mounting systems installed on roofs will be exposed to wind and snow. The building in question will be subject to a load as a result of the PV system. A design calculation must be used to establish whether or not the building will be able to withstand the extra load. Where necessary, modifications need to be made.

Flat roof systems should either be attached to the roof or need to be supported by ballast, to make sure that the system is unable to be lifted or tipped over. The ballast specified in the ValkPVplanner project report will be vital to ensure that the mounting system can be used. Flat roofs with an angle above 5 degrees must be attached to the roof.

The calculations in the online calculation tool do not take into account obstacles in the near surrounding like high buildings, cliffs and mountains. Restrictions also apply for the position of the system on a roof. The solar panels must be installed at a certain distance from edge of the roof as shown in this project report and the installation manual.

The standard warranty for pitched roof, flat roof and ground mount systems is 10 years, which can be extended under certain conditions. The guarantee provided is subject to the guarantee conditions stated in the general terms and conditions stipulated by Van der Valk Solar Systems B.V. Our terms and conditions shall apply to all our products and can be found on our website: [www.valksolarsystems.com](http://www.valksolarsystems.com).

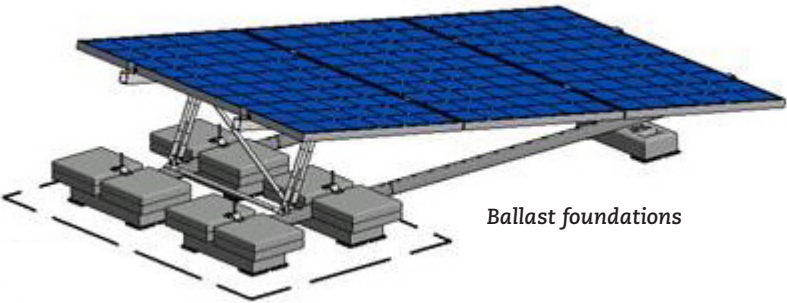
Van der Valk Solar Systems B.V. does not accept any liability for any direct and/or indirect consequences of any act (or omission) ensuing from the information in or the failure to observe the instruction provided in the project report and the installation manual and for possible incorrect results resulting from the use of this online calculation tool which was made available to you.

# Required ballast | The Netherlands

## General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



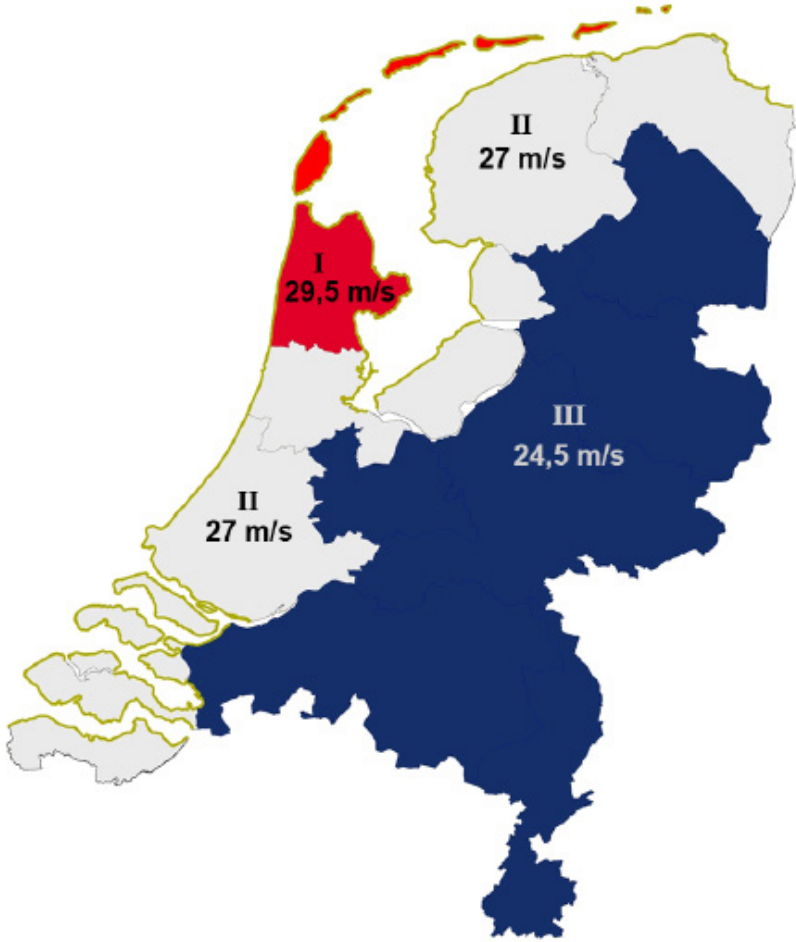
## Surrounding parameters

Panel size                      Length approx. 1650 mm - Width max 1005 mm  
Height 28-50 mm - Weight approx. 19 kg  
Position                        Middle zone roof  
Terrain category              Built-up environment  
Roofing materials              Bitumen  
Tile size\*                        30 x 30 x 4,5 cm á 9 kg  
Flat roof                        Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
I (29,5 m/s)	152	152	194	246	287	kg
	17	17	22	27,5	32	tiles
II (27 m/s)	92	92	128	170	205	kg
	10,5	10,5	14,5	19	23	tiles
III (24,5 m/s)	38	38	67	102	130	kg
	4,5	4,5	7,5	11,5	14,5	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.  
**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

## Windmap The Netherlands



\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

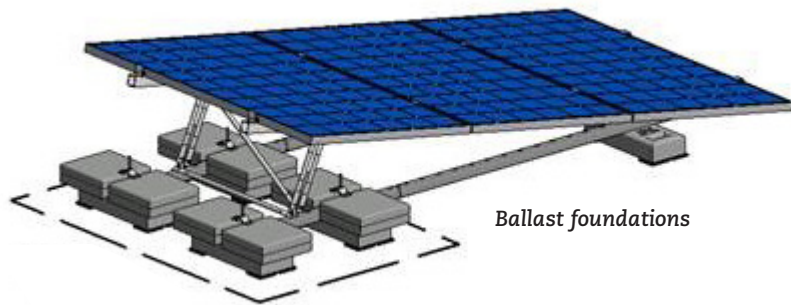


## Required ballast | Belgium

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

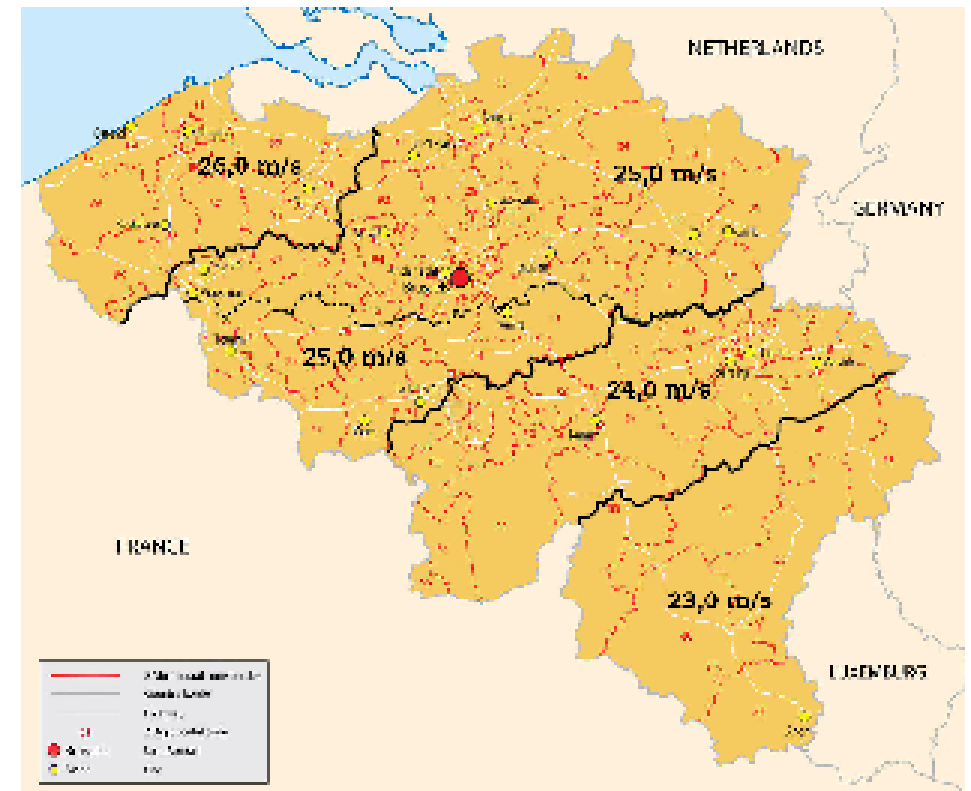
Panelsize	Length approx. 1650 mm - Width max 1005 mm
Position	Height 28-50 mm - Weight approx. 19 kg
Terrain category	Middle zone roof
Roofing materials	Town
Tile size*	Bitumen
Flat roof	30 x 30 x 4,5 cm á 9 kg
	Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
23 m/s	0	11	33	60	81	kg
	0	1,5	4	7	9	tiles
24 m/s	0	29	54	82	106	kg
	0	3,5	6	9,5	12	tiles
25 m/s	15	49	75	106	131	kg
	2	5,5	8,5	12	15	tiles
26 m/s	32	68	97	131	158	kg
	4	8	11	15	18	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Windmap Belgium



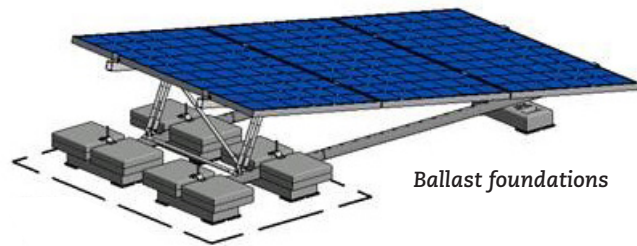
\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

## Required ballast | Germany

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

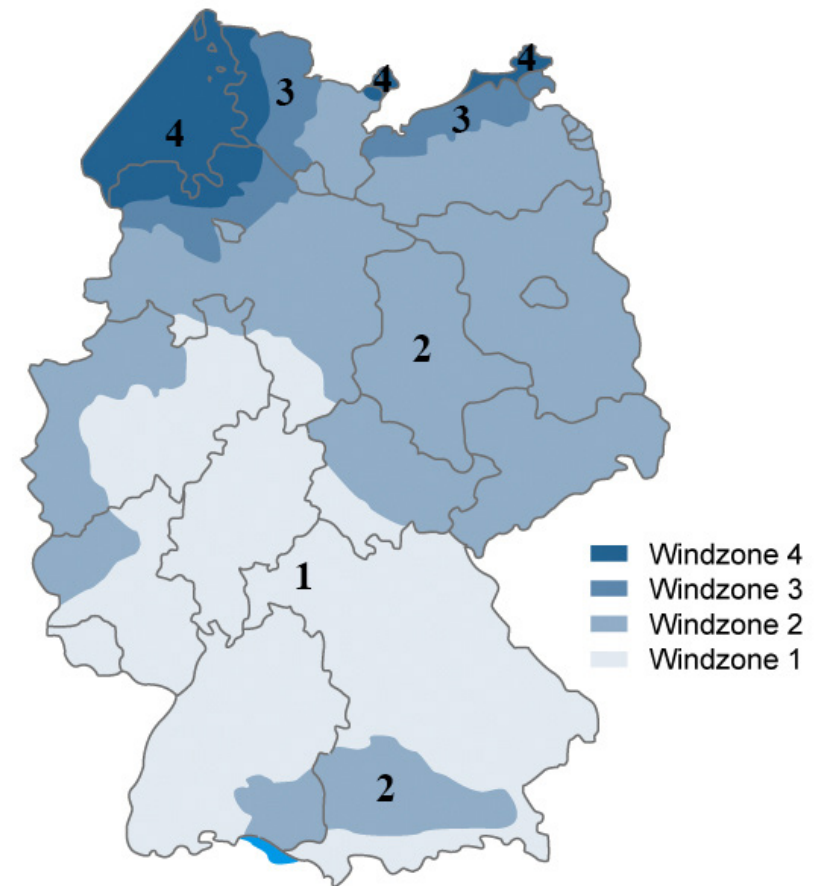
Panelsize	Length approx. 1650 mm - Width max 1005 mm
	Height 28-50 mm - Weight approx. 19 kg
Position	Middle zone roof
Terrain category	Built environment
Height above sea level	350 m
(Excluding North German Lowland)	
Roofing materials	Bitumen
Tile size*	30 x 30 x 4,5 cm á 9 kg
Flat roof	Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
1 (22,5 m/s)	0	0	0	0	0	kg
	0	0	0	0	0	tiles
2 (25 m/s)	28	28	28	28	28	kg
	3,5	3,5	3,5	3,5	3,5	tiles
3 (27,5 m/s)	75	75	75	75	75	kg
	8,5	8,5	8,5	8,5	8,5	tiles
4 (30 m/s)	127	127	127	127	127	kg
	14,5	14,5	14,5	14,5	14,5	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Windmap Germany



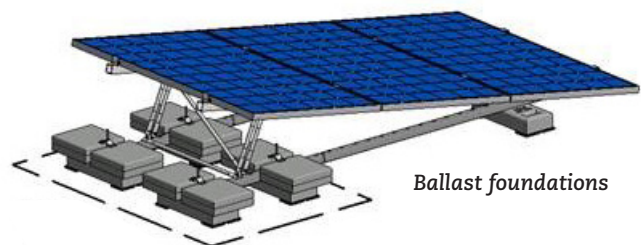
\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

## Required ballast | United Kingdom

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

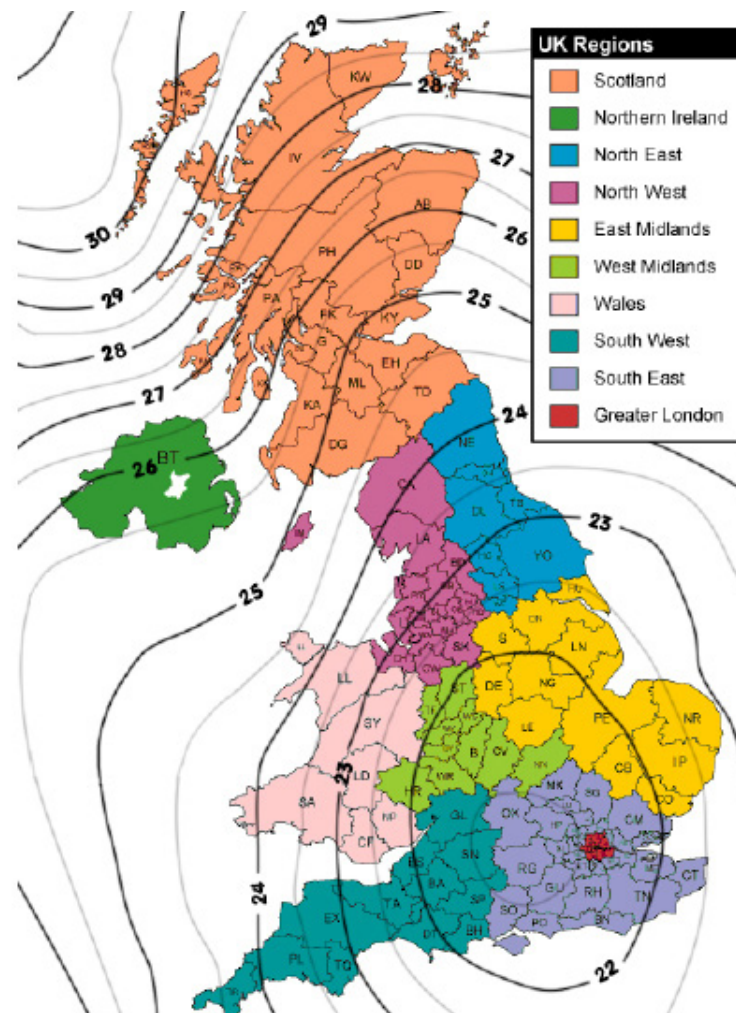
Panel size	Length approx. 1650 mm - Width max 1005 mm
	Height 28-50 mm - Weight approx. 19 kg
Position	Middle zone roof
Terrain category	Built environment
Height above sea level	50 m
Distance to coast line	5 km
Distance to city border	5 km
Roofing materials	Bitumen
Tile size*	30 x 30 x 4,5 cm á 9 kg
Flat roof	Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
22 m/s	41	89	108	167	167	kg
	5	10	12	19	19	tiles
23 m/s	63	115	137	201	201	kg
	7	13	15,5	22,5	22,5	tiles
24 m/s	86	143	166	236	236	kg
	10	16	18,5	26,5	26,5	tiles
25 m/s	110	172	197	272	272	kg
	12,5	19,5	22	30,5	30,5	tiles
26 m/s	135	202	229	311	311	kg
	15	22,5	25,5	na**	na**	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Windmap United Kingdom



\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

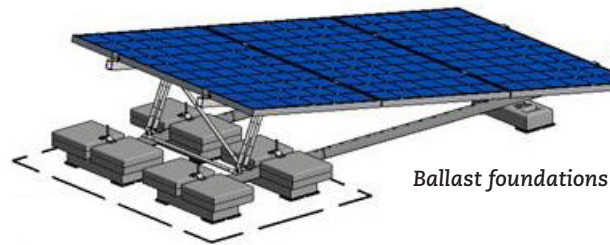
\*\* Not available due to exceedance maximum number of tiles.

## Required ballast | Ireland

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

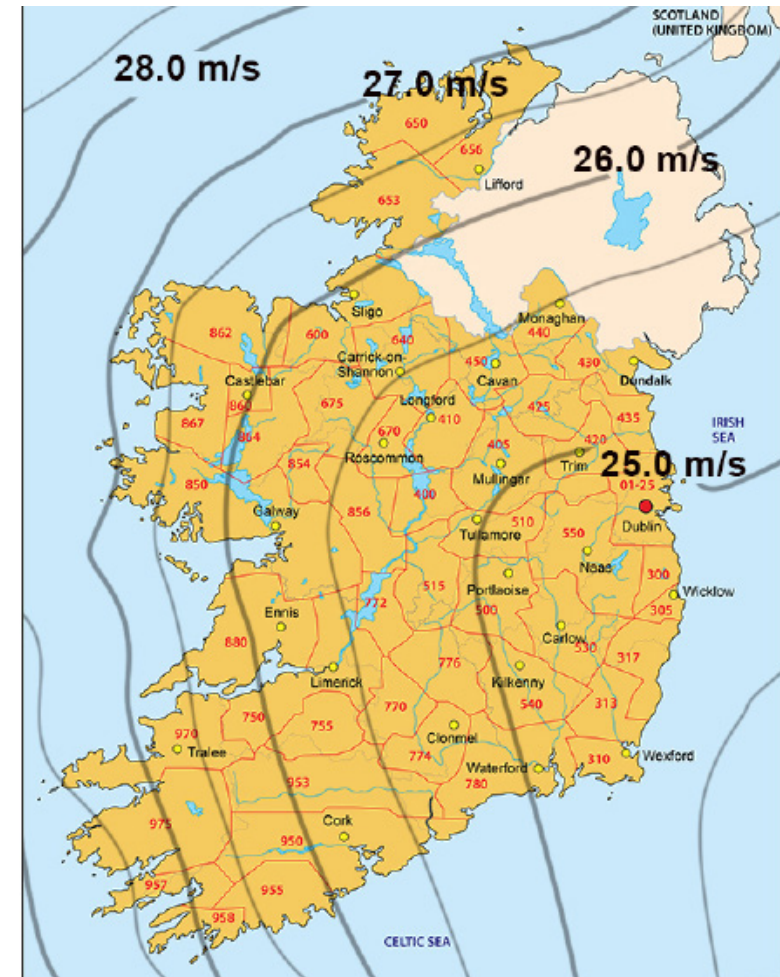
Panelsize	Length approx. 1650 mm - Width max 1005 mm
Position	Height 28-50 mm - Weight approx. 19 kg
Terrain category	Middle zone roof
Height above sea level	50 m
Distance to coast line	5 km
Distance to city border	5 km
<b>(Northern Ireland: see United Kingdom)</b>	
Roofing materials	Bitumen
Tile size*	30 x 30 x 4,5 cm á 9 kg
Flat roof	Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
25 m/s	110	172	197	272	272	kg
	12,5	19,5	22	30,5	30,5	tiles
26 m/s	135	202	229	311	311	kg
	15	22,5	25,5	na**	na**	tiles
27 m/s	161	233	262	350	350	kg
	18	26	29,5	na**	na**	tiles
28 m/s	188	265	297	392	392	kg
	21	29,5	na**	na**	na**	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Windmap Ireland



\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

\*\* Not available due to exceedance maximum number of tiles.

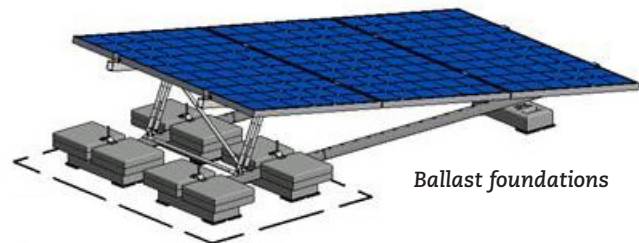


## Required ballast | Norway

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

Panel size	Length approx. 1650 mm - Width max 1005 mm
	Height 28-50 mm - Weight approx. 19 kg
Position	Middle zone roof
Terrain category	Town
Height above sea level	175 m
Roofing materials	Bitumen
Tile size*	30 x 30 x 4,5 cm á 9 kg
Flat roof	Max. 5% inclination

Height / Wind area**	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
22 m/s	8	8	8	8	8	kg
	1	1	1	1	1	tiles
25 m/s	68	68	68	68	68	kg
	8	8	8	8	8	tiles
27 m/s	112	112	112	112	112	kg
	12,5	12,5	12,5	12,5	12,5	tiles
29 m/s	159	159	159	159	159	kg
	18	18	18	18	18	tiles
31 m/s	209	209	209	209	209	kg
	23,5	23,5	23,5	23,5	23,5	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Norway



\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

\*\* To determine the wind area see next page.

Wind area Norway

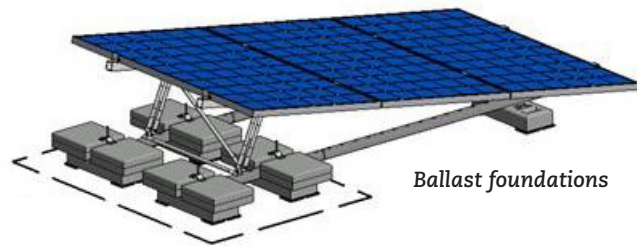
m/s		m/s		m/s		m/s		m/s		m/s	
<b>Province Østfold 22</b>		<b>Province Vestfold 23</b>		Kvitsøy 29		<b>Province Møre og Romsdal 30</b>		<b>Province Nord-Trøndelag 26</b>		<b>Province Troms 26</b>	
Except Municipalitys:		Except Municipalitys:		Karmøy 30		Except Municipalitys:		Except Municipalitys:		Except Municipalitys:	
Halden	24	Hof	22	Utsira 30		Rindal 25		Lierne 24		Bardu 24	
Moss	24	Lardal	22	Ølen Municipality isn't in the Wind standard		Surnadal 25		Meråker 25		Målselv 24	
Rygge	24	Nøtterøy	24			Nesset 26		Røyrvik 25		Stroffjord 24	
Råde	24	Sandefjord	24			Norddal 26		Snåsa 25		Gáivuona/Kåfjord 25	
Sarpsborg	24	Stokke	24			Stordal 26		Flatanger 29		Balsfjord 26	
Våler	24	Tønsberg	24	<b>Province Hordaland 26</b>		Stranda 26		Fosnes 29		Gratangen 26	
Fredrikstad	26	Larvik	25	Except Municipalitys:		Sunndal 27		Leka 29		Ibestad 26	
Hvaler	27	Tjøme	26	Etne 24		Gjemnes 28		Leka on the mainland 29		Lavangen 26	
<b>Province Akershus 22</b>		<b>Province Telemark 22</b>		Granvin 24		Rauma 28		Nærøy 29		Lyngen 26	
Except Municipality:		Except Municipalitys:		Kvam 24		Sykkylven 28		Vikna 30		Salangen 26	
Vestby	24	Bamble	23	Modalen 24		Tingvoll 28		<b>Province Nordland 29</b>		Skånland 26	
<b>Province Oslo 22</b>		Porsgrunn	23	Samnanger 24		Volda 28				Sørreisa 26	
<b>Province Hedmark 22</b>		Fyresdal	24	Ulvik 24		Ørskog 28				Dyrøy 27	
Except Municipalitys:		Kragerø	24	Vaksdal 24		Ørsta 29				Harstad 27	
Alvdal	24	Tinn	24	Voss 24		Eide 29		Evenes 26		Lenvik 27	
Folldal	24	Tokke	24	Osterøy 25		Halsa 29		Fauske 26		Nordreisa 27	
Folldal near Trøndelag	24	Vinje	24	Radøy 27		Hareid 29		Grane 26		Tranøy 27	
Os	24	Vinje near Rogaland/Hordaland	24	Austevoll 28		Molde 29		Hattfjelldal 26		Tromsø 27	
Os near Trøndelag	24	<b>Province Aust-Agder 24</b>		Austrheim 28		Skodje 29		Hemnes 26		Bjarkøy 28	
Tolga	24	Except Municipalitys:		Bømlo 28		Sula 29		Rana 26		Kvænangen 28	
Tynset	24	Arendal	26	Fjell 28		Ålesund 29		Saltdal 26		Skjervøy 28	
Tynset Kvikne	24	Grimstad	26	Sund 28		Sandøy 31		Sørfold 26		Karlsøy 29	
Tynset near Trøndelag	24	Lillesand	26	Øygarden 29		Frei 31		Ballangen 27		Berg 30	
<b>Province Oppland 22</b>		Risør	26	Fedje 30		Tustna Municipality isn't in the Wind standard		Tjeldsund 27		Torsken 30	
Except Municipalitys:		Tvedestrand	26	<b>Province Sogn og Fjordane 24</b>				Tysfjord 27		<b>Province Finnmark 29</b>	
Vågå		<b>Province Vest-Agder 24</b>		Except Municipalitys:				Hamarøy 28			
Dovre		Except Municipalitys:		Aurland 25				Narvik 28			
Dovre near Trøndelag		Except Municipalitys:		Eid 26		Sortland 28					
Lom	24	Flekkefjord	26	Fjaler 26		Malvik 26		Vefsn 28		Karájoga / Karasjok 24	
Lom near Sogn og Fj.	24	Flekkefjord near Rogaland	26	Førde 26		Oppdal 26		Vefsn along the fjord 28		Guovdageaidnu / Kautokeino 24	
Vang	24	Kristiansand	26	Førde near the Jostedalsbreen 26		Rennebu 26		Vefsn Mosjøen 28		Deanu/Tana 27	
Vang near Sogn og Fj.	24	Søngne	26	Gaular 26		Trondheim 26		Vevelstad 28		Porsanger 27	
Lesja	25	Lyngdal	26	Gaular 26		Agdenes 27		Alstahaug 30		Unjárgga / Nesseby 27	
Lesja near Trøndelag/		Gloppen	26	Gloppen near the Ålfotbreen 26		Rissa 27		Bindal 30		Alta 28	
Møre og Romsdal	25	Gloppen near the Ålfotbreen and Jostedalsbreen 26		Hormindal 26		Snillfjord 27		Bodø 30		Berlevåg 30	
Skjåk	25	Hormindal 26		Hyllestad 26		Hemne 28		Dønna 30		Gamvik 30	
Skjåk near Sogn og Fj./		Hyllestad 26		Høyanger 26		Bjugn 29		Flakstad 30		Hasvik 30	
Møre og Romsdal	25	Høyanger 26		Lærdal 26		Osen 29		Herøy 30		Måsøy 30	
<b>Province Buskerud 22</b>		Lærdal 26		Naustdal 26		Roan 29		Leirfjord 30		Nordkapp 30	
Except Municipalitys:		Naustdal 26		Askvoll 28		Åfjord 29		Lurøy 30		Vardø 30	
Hemsedal	24	Askvoll 28		Flora 28		Frøya 30		Lurøy on the mainland 30		<b>Province Svalbard 30</b>	
Hemsedal near Sogn og Fj.	24	Flora 28		Gulen 28		Hitra 30		Nesna 30			
Hol	24	Gulen 28		Bremanger 29		Ørland 30		Sømna 30			
Hol near Hordeland /		Bremanger 29		Bremanger near the Ålfotbreen 29				Vega 30			
Sogn og Fjordane	24	Bremanger near the Ålfotbreen 29		Solund 29				Vestvågøy 30			
Hurum	24	Solund 29		Selje 31				Andøy 31			
Nore og Uvdal	24	Selje 31		Vågsøy 31				Moskenes 31			
Nore og Uvdal near Hordeland	24	Vågsøy 31						Røst 31			
Ål	24							Træna 31			
Ål near Sogn og Fj.	24							Værøy 31			
								Skjerstad Municipality isn't in the Wind standard			

## Required ballast | Sweden

### General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



### Surrounding parameters

Panelsize	Length approx. 1650 mm - Width max 1005 mm
	Height 28-50 mm - Weight approx. 19 kg
Position	Middle zone roof
Terrain category	Town
Roofing materials	Bitumen
Tile size*	30 x 30 x 4,5 cm á 9 kg
Flat roof	Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
22 m/s	0	0	0	0	0	kg
	0	0	0	0	0	tiles
23 m/s	0	0	0	0	0	kg
	0	0	0	0	0	tiles
24 m/s	0	0	0	0	0	kg
	0	0	0	0	0	tiles
25 m/s	0	0	0	0	16	kg
	0	0	0	0	2	tiles
26 m/s	0	0	0	9	33	kg
	0	0	0	1	4	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

### Windmap Sweden



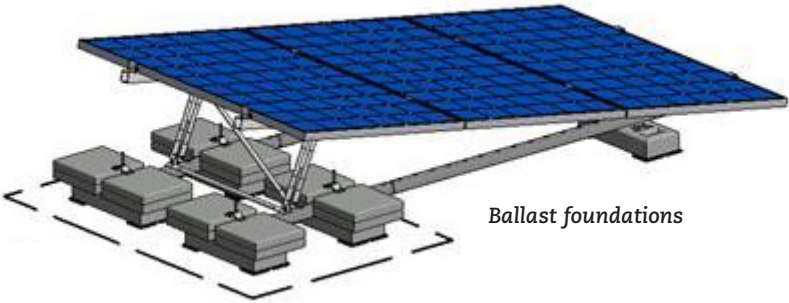
\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

# Required ballast | Finland

## General

The ValkTriple® mounting system must be reinforced by means of tiles, which must be placed on the indicated ballast foundations. In **three steps** you can easily calculate the required ballast;

- determine the wind area on the windmap
- choose the wind area and building height in the table
- you can now read the number of tiles / kg



## Surrounding parameters

Panelsize                      Length approx. 1650 mm - Width max 1005 mm  
Height 28-50 mm - Weight approx. 19 kg  
Position                        Middle zone roof  
Terrain category              Town  
Roofing materials              Bitumen  
Tile size\*                      30 x 30 x 4,5 cm á 9 kg  
Flat roof                        Max. 5% inclination

Height / Wind area	0 - 5 meter	5 - 7 meter	7 - 9 meter	9 - 12 meter	12 - 15 meter	
21 m/s	0	0	0	0	5	kg
	0	0	0	2	24	tiles
22 m/s	0	0	0	2	24	kg
	0	0	0	0,5	3	tiles
26 m/s	55	55	55	80	111	kg
	6,5	6,5	6,5	9	12,5	tiles

**Note 1:** The extra ballast must be equally divided over the ballast foundations.

**Note 2:** The max. of 32 tiles can be placed for extra ballast (288 kg).

## Wind area Finland

- Mainland in the entire country = 21 m/s
- Seabed:  
Open sea, scattered islands on the open sea = 22 m/s
- In Lapland: at the **top** of the mountains = 26 m/s
- In Lapland: at the **bottom** of the mountains = 21 m/s

\* If you use tiles of different sizes and thus another weight, you need to adjust the number of tiles to get the right weight.

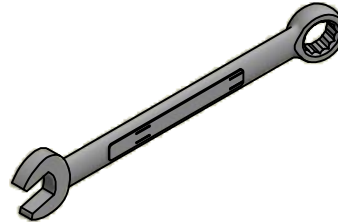


# Recommended installation tools

## ValkTriple



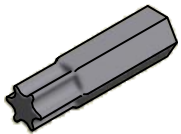
Cordless drill  
(for socket 13 and bit T-30)



Wrench 13



Socket 13



Torx bit T-30



Measuring tape

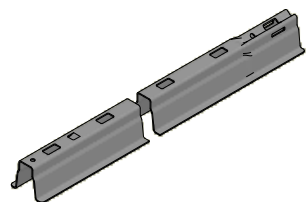
# Required materials

## ValkTriple

**VAN DER VALK**



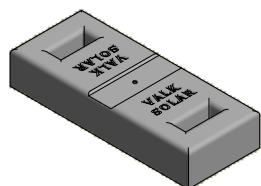
**SOLAR SYSTEMS**



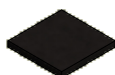
Roof carrier profile 1000mm (741801000)  
Roof carrier profile 1500mm (741801500)  
Installation: Page 01



Coupling set (774221)  
Installation: Page 01



Concrete mass block (750520)  
Installation: Page 01



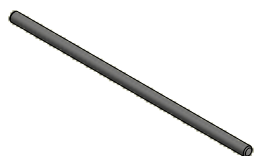
Rubber tile carrier (729610)  
Installation: Page 01



SS bolt M8x65 (774065)  
Installation: Page 01



SS washer M8 125A (774008)  
Installation: Page 01



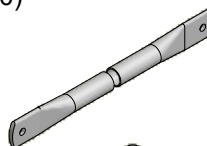
Threaded rod M8x220 (7479740)  
Installation: Page 01



SS flange nut M8 (774006)  
Installation: Page 01/03/04/05/06



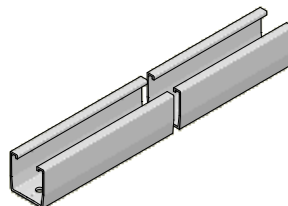
A-frame connector (724420)  
Installation: Page 02



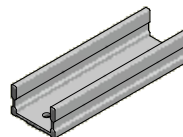
Alu. support (G13032208250000)  
Installation: Page 03



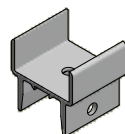
Hammerheadbolt M8x20 (774220)  
Installation: Page 03



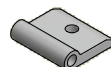
Alu. profile 2100mm (7272100)  
Alu. profile 1010mm (7271010)  
Alu. Extension profile (757050)  
Installation: Page 04



Alu. profile coupling (004850)  
Installation: Page 04



Alu. hinge 50mm (724450)  
Installation: Page 04



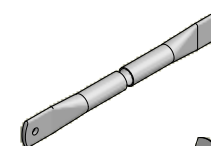
A-frame connector (724414)  
Installation: Page 04



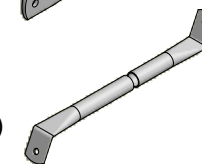
SS bolt M8x20 (774020)  
Installation: Page 04



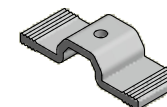
SS bolt M8x80 (774081)  
Installation: Page 04



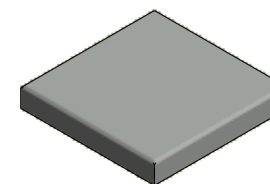
Alu. support (G13057703800000)  
Installation: Page 05



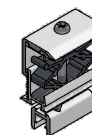
Alu. support (G13032208656565)  
Installation: Page 05



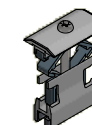
Alu. tile clamp (725140)  
Installation: Page 06



Ballast tile (7506303045)  
Installation: Page 06  
Not included in kit



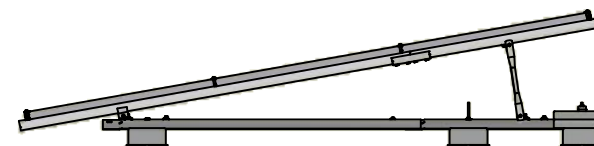
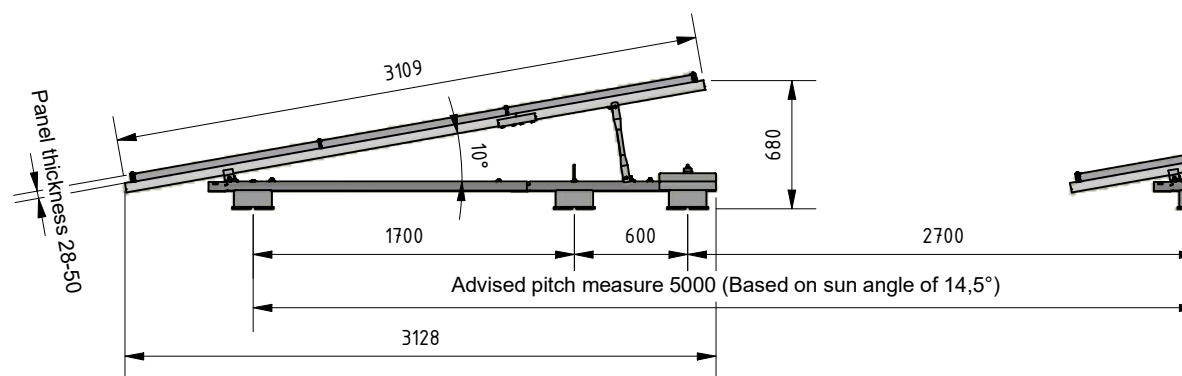
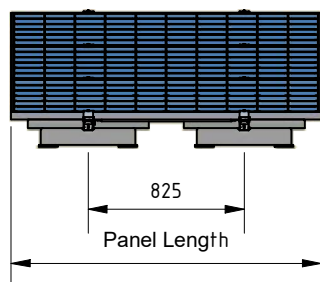
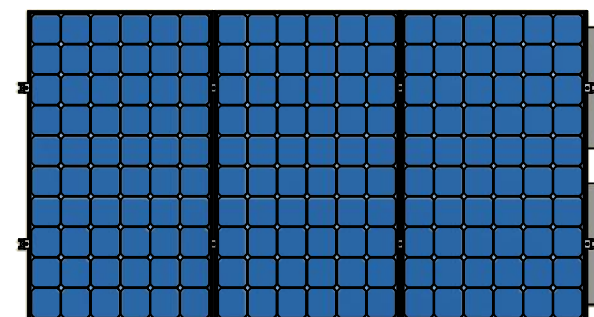
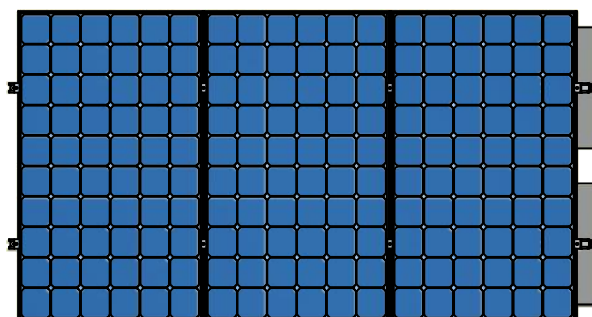
End clamp (721552)  
Installation: Page 07



Panel clamp (721550)  
Installation: Page 08



Cable clamp (732001)  
Installation: Page 09



## Valk Hint!

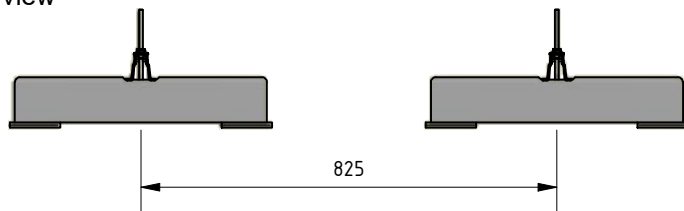
1) Place the mass block on the correct locations before mounting the roof carriers.

**VAN DER VALK**

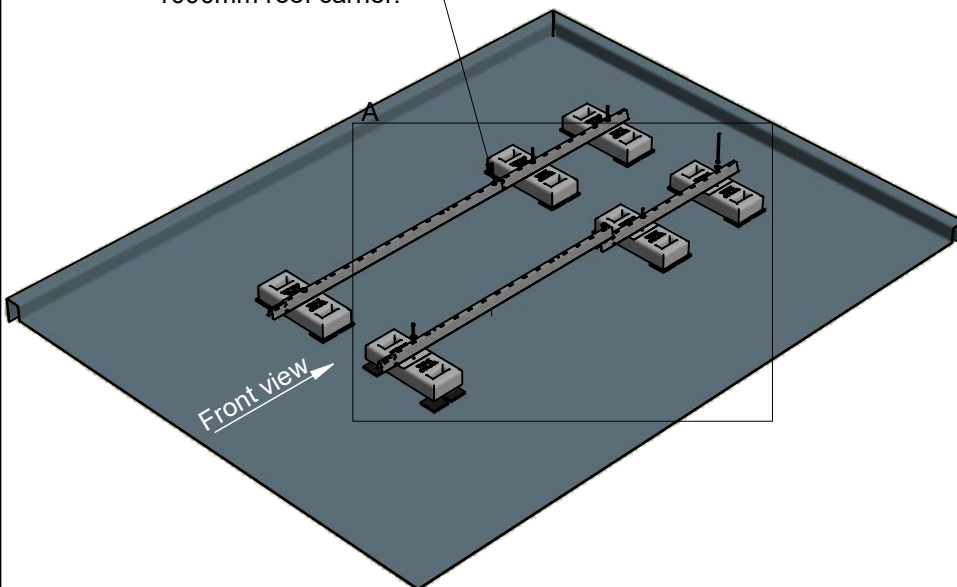


**SOLAR SYSTEMS**

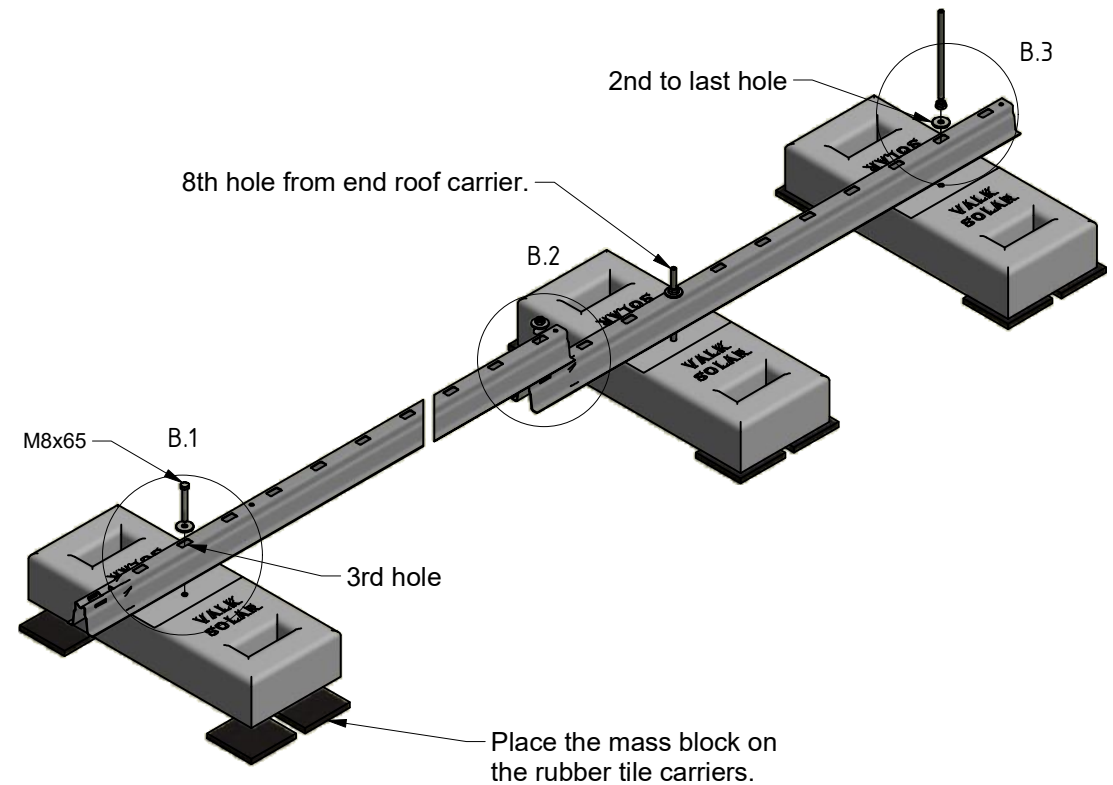
Front view



Attention! the 1600mm roof carrier is placed in front of the 1000mm roof carrier.

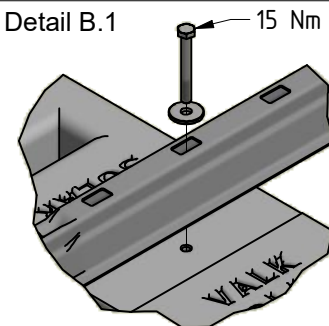


Detail A

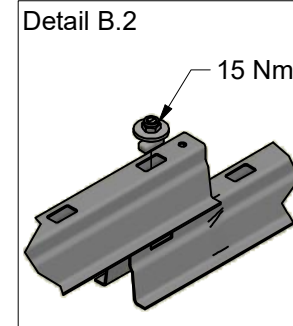


Mount the mass block to the roof carriers in the correct positions.

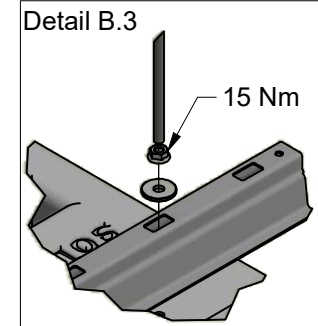
Detail B.1



Detail B.2

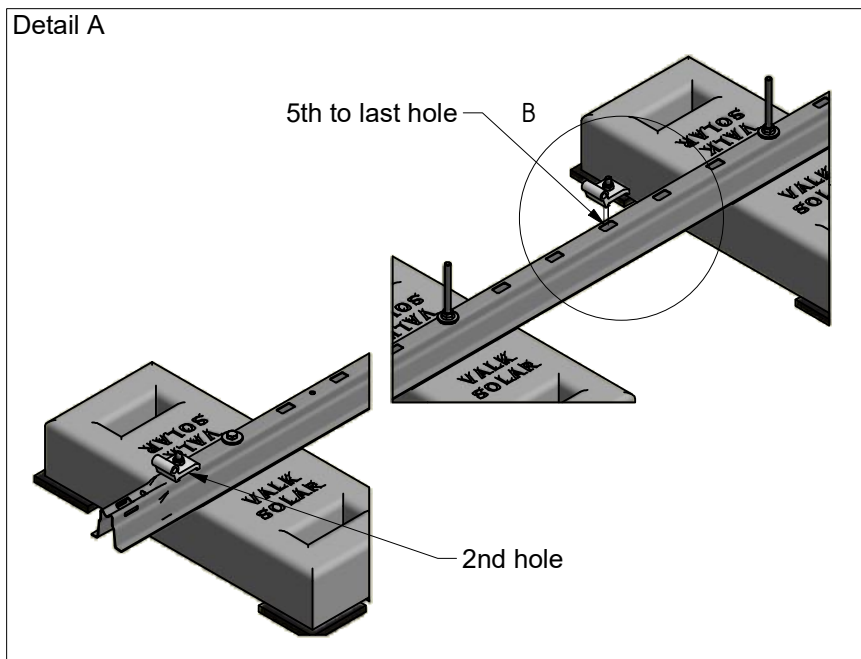


Detail B.3

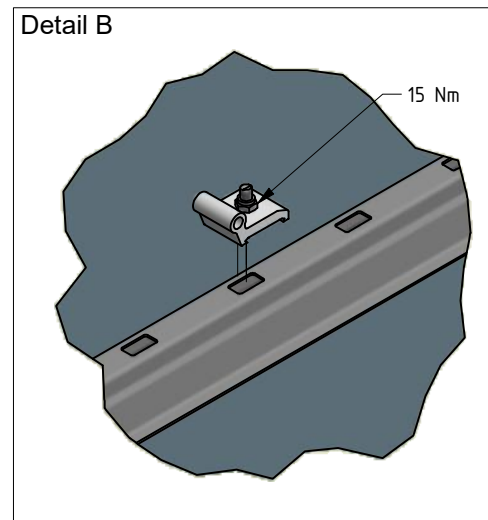




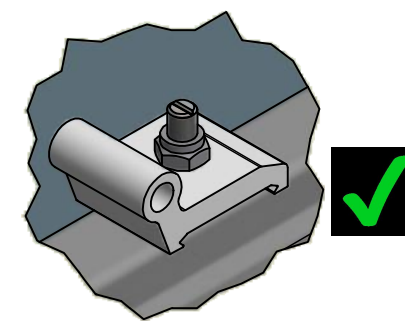
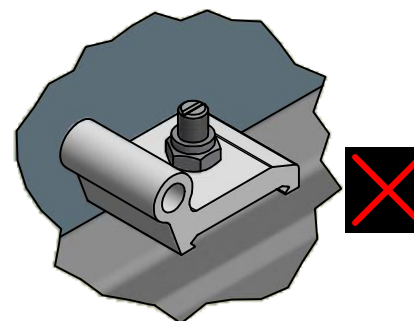
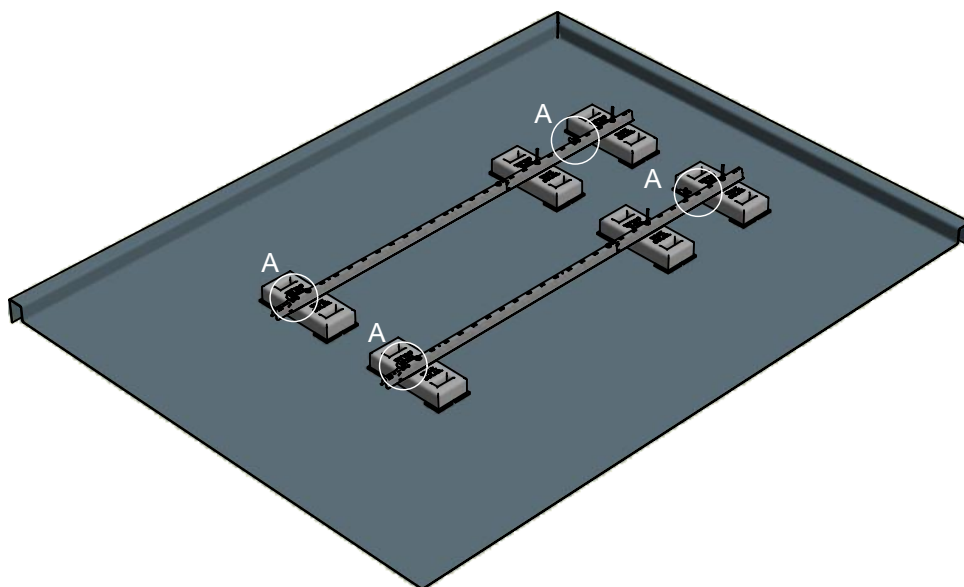
Detail A




Detail B

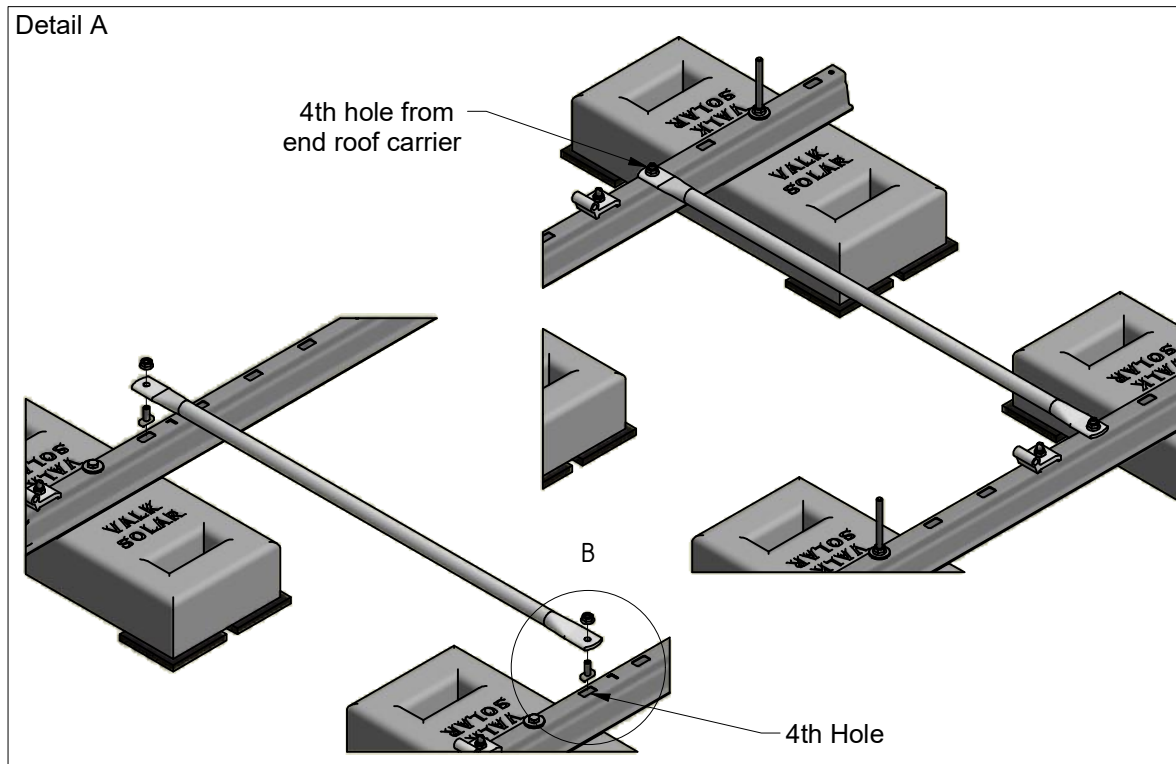


Mount the connector pieces on the roof carriers. Make sure they are placed as shown in the drawing.



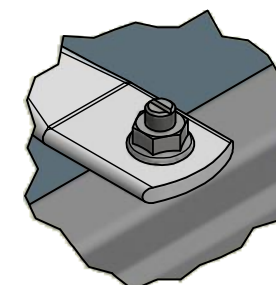
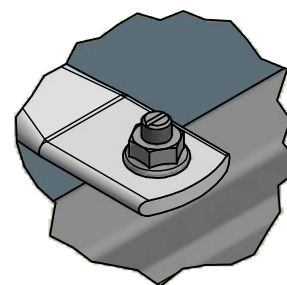
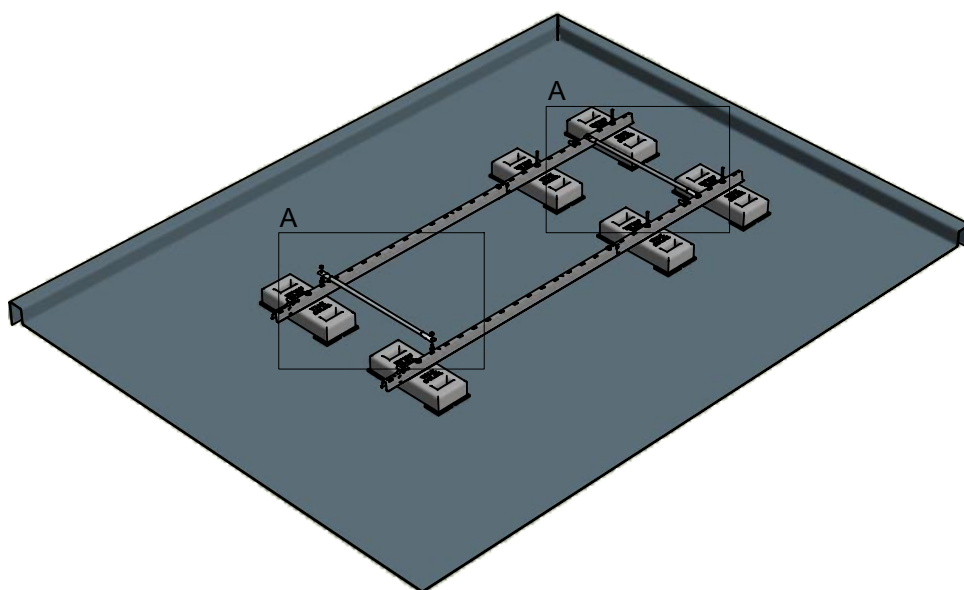
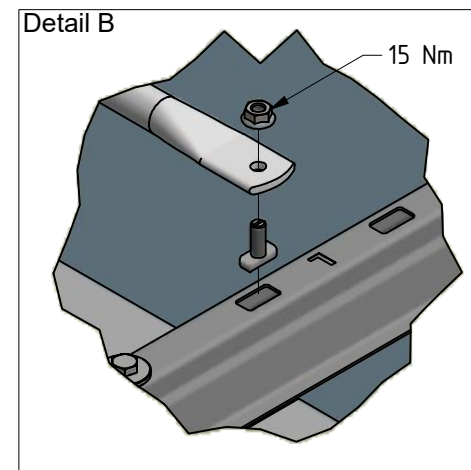
 The groove on the bolt corresponds with the orientation of the bolt head!

Detail A



Mount the push rods on the roof carriers to connect the two rows.

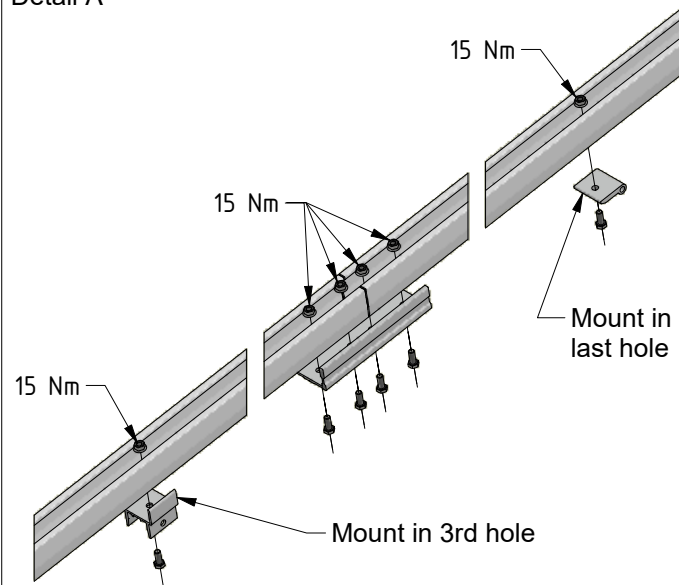
Detail B



The groove on the bolt corresponds with the orientation of the bolt head!



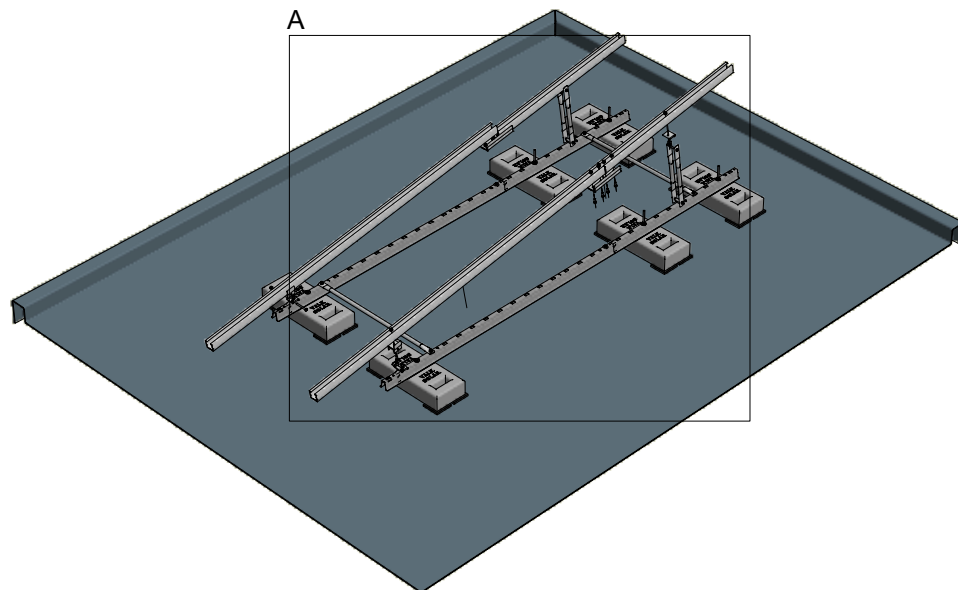
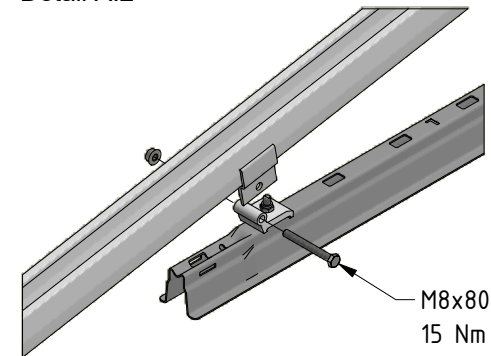
Detail A

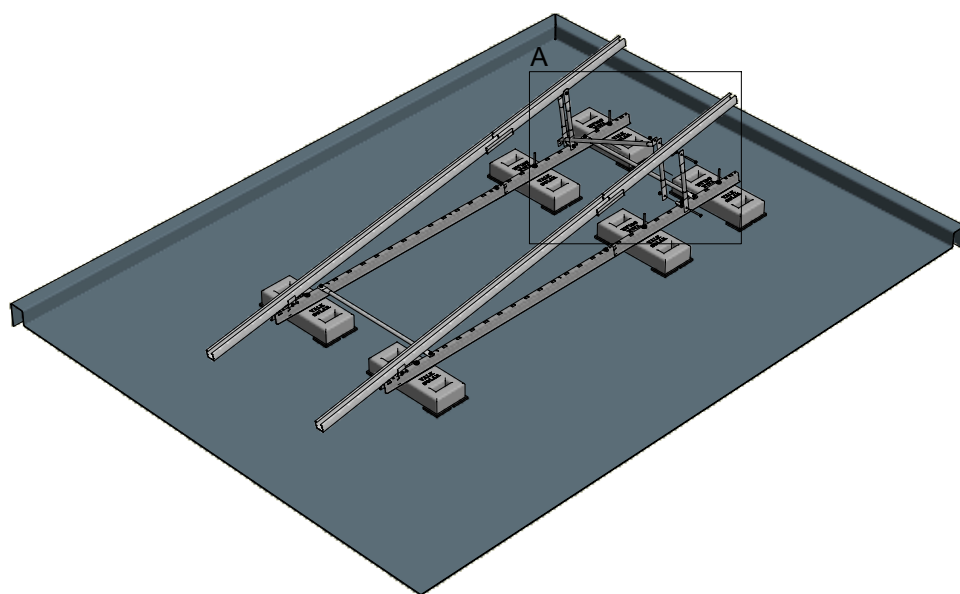


**ValkHint!**

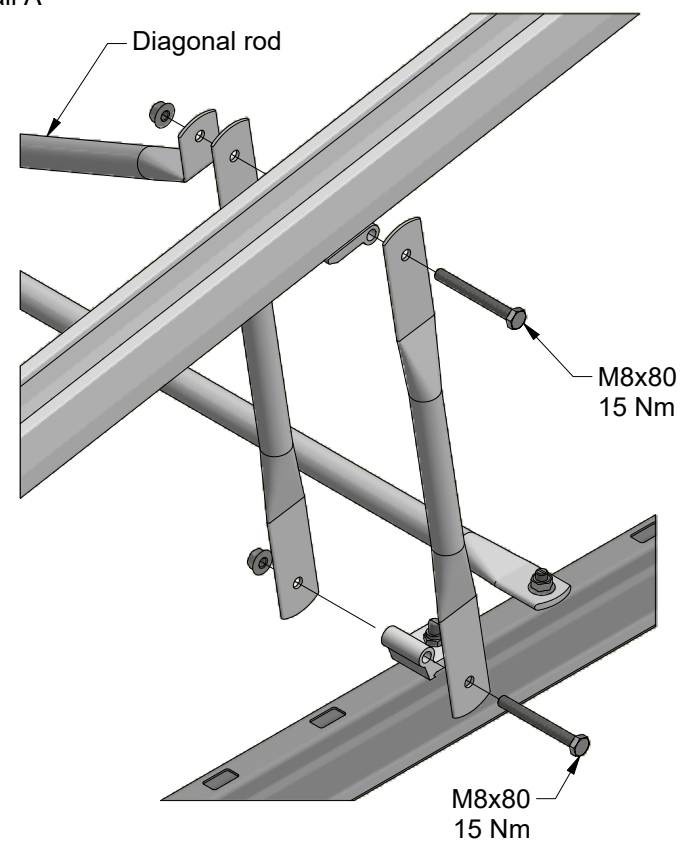
Mount the aluminium profile with the connector pieces/coupling first. Then mount the profile to the roof carrier.

Detail A.2





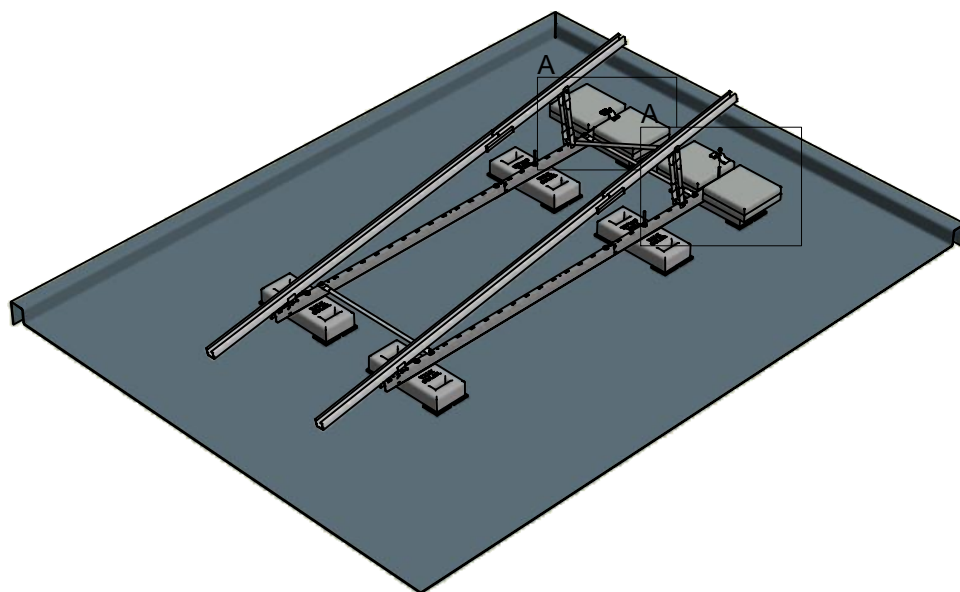
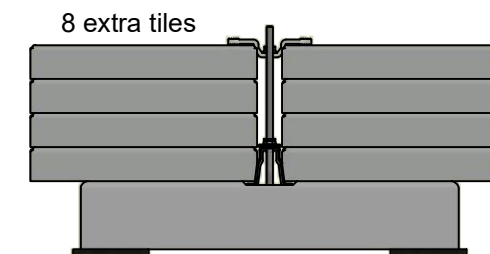
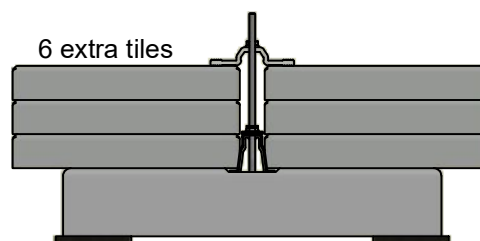
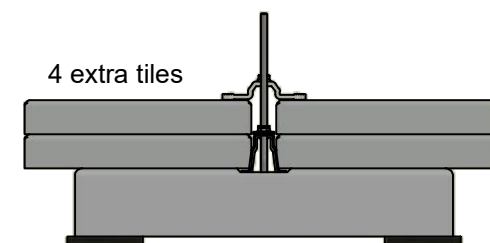
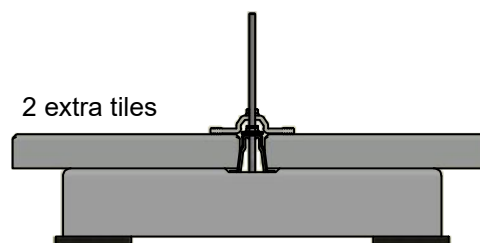
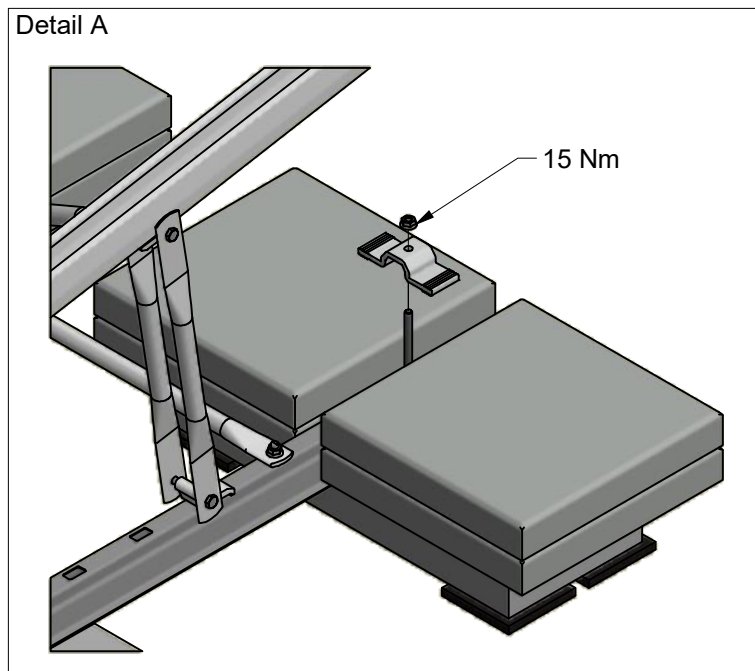
Detail A



Mount the push rods between the aluminium profile and the roof carrier.

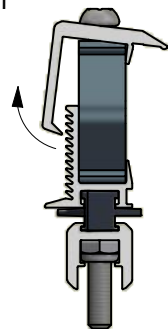


Detail A



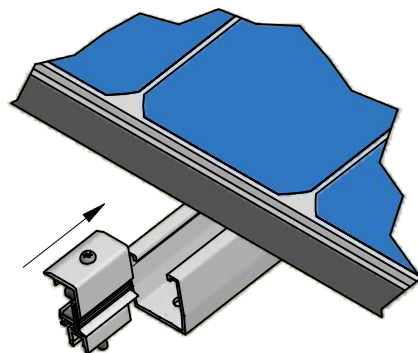
For the required number of tiles check the ballast tables in front of this manual.

Step 1

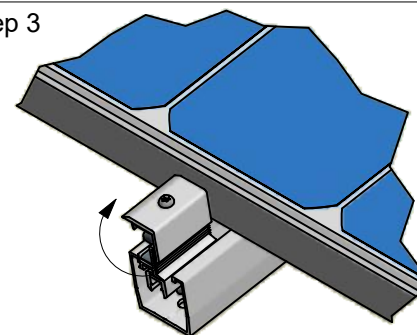


Take the end clamp out if it's slot for an easier assembly.

Step 2

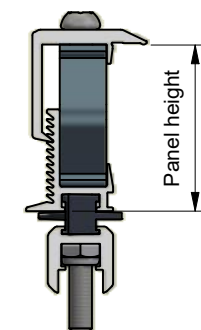


Step 3



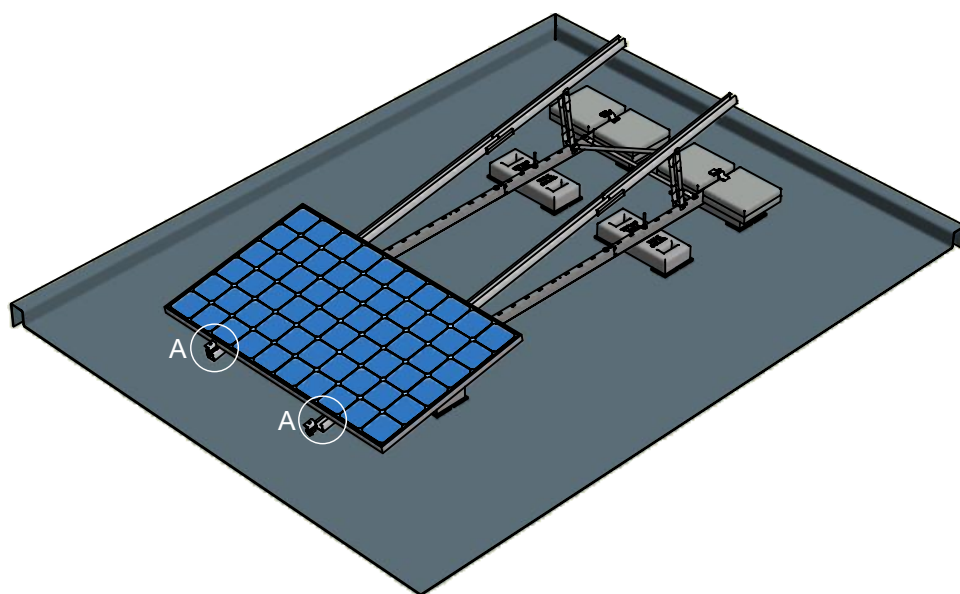
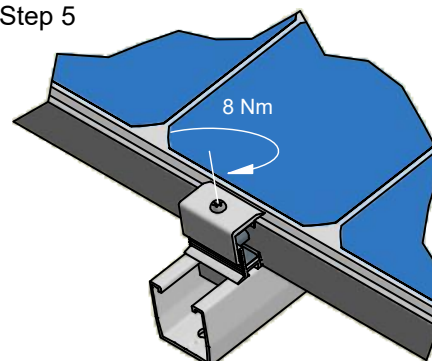
The end clamp can only be turned clockwise, so make sure the clamp is placed in the right way.

Step 4



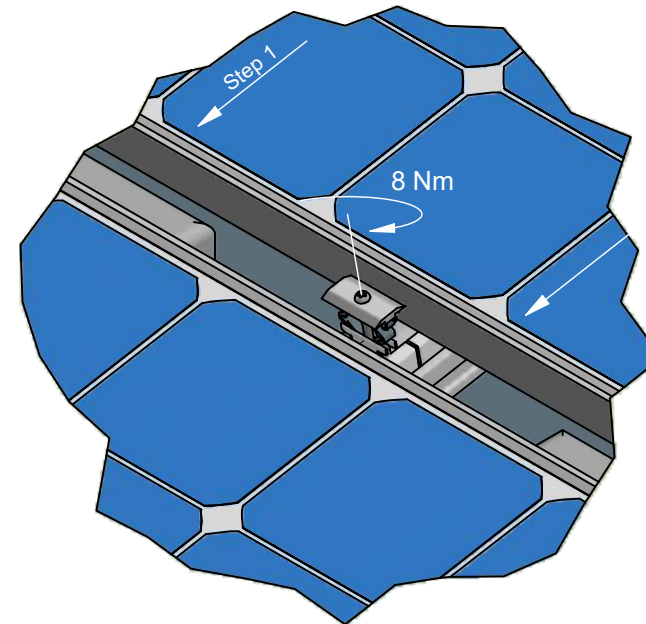
Put the end clamp in the right slot to continue the assembly.

Step 5

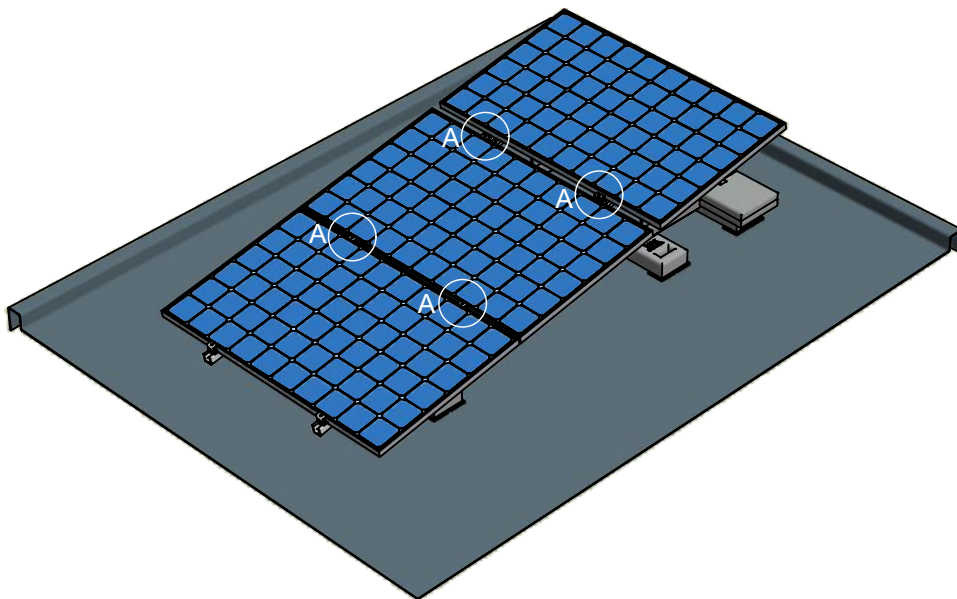


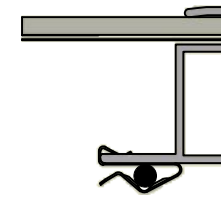
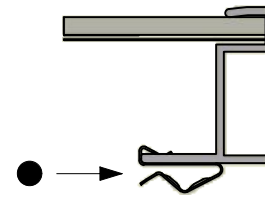
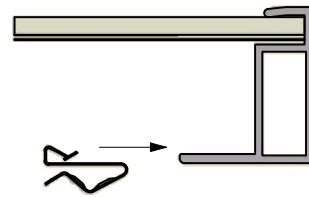


Detail A



**Attention!!** Do not forget to install the end clamp above the third panel! (Same installation as other end clamps, page 07.)





Mount cable clamp on the panel.

